



# Maxxam™ PP5940 B131 C 600R

## Polypropylene

### Key Characteristics

Product Description	
Glass fiber and mica reinforced PP compound	
General	
Material Status	• Commercial: Active
Regional Availability	• Asia Pacific
Filler / Reinforcement	• Glass/Mica, 40% Filler by Weight
Appearance	• Black
Processing Method	• Injection Molding

### Technical Properties <sup>1</sup>

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density / Specific Gravity	1.23	1.23	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	7.0 g/10 min	7.0 g/10 min	ISO 1133
Molding Shrinkage	0.30 to 0.70 %	0.30 to 0.70 %	ASTM D955
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Strength (73°F (23°C))	9720 psi	67.0 MPa	ISO 527
Tensile Elongation (Break, 73°F (23°C))	2.5 %	2.5 %	ISO 527
Flexural Modulus (73°F (23°C))	972000 psi	6700 MPa	ISO 178
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact Strength (73°F (23°C))	2.6 ft-lb/in <sup>2</sup>	5.5 kJ/m <sup>2</sup>	ISO 180/1A
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Heat Deflection Temperature 66 psi (0.45 MPa), Unannealed	311 °F	155 °C	ISO 75-2/B
Heat Deflection Temperature 264 psi (1.8 MPa), Unannealed	280 °F	138 °C	ISO 75-2/A

### Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	176 to 185 °F	80 to 85 °C
Drying Time	4.0 to 6.0 hr	4.0 to 6.0 hr
Processing (Melt) Temp	392 to 464 °F	200 to 240 °C
Mold Temperature	86 to 140 °F	30 to 60 °C

Injection Notes
Injection Pressure: MED-HIGH
Hold Pressure: MED-HIGH
Screw Speed: MODERATE
Back Pressure: LOW

### Notes

<sup>1</sup> Typical values are not to be construed as specifications.